

Work Order ID 54517

December 10, 2009 2:43:51 PM

Page 1

Item ID: D205-765-011

Revision ID:

Item Name: Driveshaft Tunnel

Start Date: 12/10/09 Start Qty: 3.00

Required Date: 12/11/09 Req'd Qty: 3.00

Reference:

Approvals: Process Plan: 

QC:

Date:

Date:

Tooling:

SPC (Y/N):

Date:

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

IIN D205-765

Rev A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPPd205-765

CHG 001

8/12/14

H for BG 09/12/10

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

9/12/11 (3+) SP

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

=> 8/12/14

(B) 4

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Item ID: D205-765-011

Accept



Setup Start



Revision ID:

Stop



Item Name: Driveshaft Tunnel

Start Date: 12/10/09 Start Qty: 3.00



Cust Item ID:

Required Date: 12/11/09 Req'd Qty: 3.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Packaging

Packaging

Memo

PACKAGE PER PPP

B

0.00

0.00

10/5/12/14 (3)

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

Memo

0.00

0.00

09/12/17

09/12/15

Picklist Print

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Work Order ID: 54517

Parent Item: D205-765-011

Parent Item Name: Driveshaft Tunnel

Comments:

Start Date: 12/10/09

Required Date: 12/11/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN3C3A Bolt	117	Purchased	No			110	Each	681.0000	51.0000	9/10/11	sp	

Warehouse
Location

Main Warehouse

ST

681

110715

50

111916

431

113359

200

Purchased

No

110

Each

180.0000

51.0000

51X

9/10/11

sp

1113422

15x

9/10/14 sp

Warehouse
Location

Main Warehouse

ST

180

111965

180

Manufactured

No

110

Each

0.0000

3.0000

36x

sl

9/12/11

53836

53837

Manufactured

No

110

Each

2.0000

3.0000

9/12/11

sp

B34521

(1x)

sp

Warehouse
Location

Main Warehouse

ST

2

44678

2

2X

Picklist Print

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Work Order ID: 54517

Parent Item: D205-765-011

Parent Item Name: Driveshaft Tunnel

Comments:

Start Date: 12/10/09

Required Date: 12/11/09

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3682-1 Gasket		Manufactured	No			110	Each	13.0000	3.0000		9/12/11	

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

13

43924

1

44680

12

3

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Shop Packet Print

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5. PARTS LIST

Qty -011	Part Number	Description
X	D205-765-011	DRIVESHAFT TUNNEL KIT
1	D3648-0417	TUNNEL ASSEMBLY
1	*D3649-041	TUNNEL BOTTOM PANEL ASSY.
1	**D3649-1	TUNNEL BOTTOM PANEL
22	**MS21060-3K	NUTPLATE
22	**MS21062-3K	NUTPLATE
88	**MS20427M3-3	RIVET
1	*D3650-041	TUNNEL TOP PANEL ASSY.
1	**D3650-1	AFT PANEL
1	**D3650-3	CENTER PANEL
1	**D3650-5	FWD PANEL
8	**AN3C-3A	BOLT
8	**AN960C10	WASHER
1	*D3651-041	AFT BASE ASSEMBLY
1	**D3651-043	FLANGE WELDMENT
1	**D3651-1	GASKET
1	**D3651-9	INSIDE DOUBLER
1	**D3651-11	GASKET
1	**D3651-13	OUTSIDE DOUBLER
58	**CR3523-4-02	RIVET
40	*AN3C-3A	BOLT
40	*AN960C10	WASHER
1	D3654-1	DOUBLER
1	D3682-1	GASKET
17	AN3C-3A	BOLT
17	AN960C10	WASHER
A/R	MS20427M4	RIVET

* PART IS INCLUDED WITH D3648-041 TUNNEL ASSEMBLY

** PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: A

Date: 08.01.14